



**ROKVELAS**  
Metalwork intelligence

### **About us**

From 2004 we are producing long lasting steel constructions of the great quality, and providing facilities for metalworking by CNC machines. We are following EN 1090-1,2 standards in producing metal constructions by clients order and by our concluded drawings. We are ever-expanding range of services. The team of specialists, ensures the quality of products and performance agility in small serial and serial production. At given need our experts can invoke extensive subcontracting.

### **Construct by using 3D CAD design system SOLIDWORKS**

**We are glad and proud of having longtime** customers in construction, provision of telecommunications services, furniture manufacturing, shipbuilding companies, electronic components, non-standard equipment manufacturers sectors.

**Working with Lithuanian and foreign markets.** More than a half of our production is exported to Denmark, Finland, Sweden, Norway and Germany. Also we are cherishing longtime partnership traditions with customers from Lithuania.

### **History of company:**

**2004** – Company established. Metal processing services

**2008** - ISO 9001 certification

**2008** - Thin sheet processing services

**2013** - EN 1090-1,2 certification up to EXC2

**2014** - Welding robot R1900/MIG services

**2015** - Powder painting service

#### **Rokvelas UAB**

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[www.rokvelas.lt](http://www.rokvelas.lt)

**2016** - Plasma cutting services

**2016** - Production facilities expanded

**2017** - EN 1090-1,2 certification up to EXC2

Today the main part of our constructions **hot dip galvanization** we are performing at our partners.

**Constructions can be:**

- shot blasted and painted wet;
- galvanized in various ways;

Also thanks to **technological opportunities** we can ensure:

- CNC punching: sheet up to 4mm 1250x3000 mm;
- CNC bending up to 3000 mm 100T;
- sheet rolling up to 4 mm, width 1500 mm;
- CNC milling with 3-axle by vertical machining centres of up to 2000x500x600 mm;
- CNC milling with a 4-axle vertical machining centres of up to 2000x540x440 mm;
- CNC turning, rod up to D65 mm;
- CNC turning by vertical machine up to D250, L160;
- band saw cutting by automatic machines up to 400x400 mm, L12000 mm;
- sheet cutting by plasma by CNC machine up to 50x3000x10000;
- flat grinding: 200x500mm;
- external thread rolling: M8, M10, M12, W16;
- bending of threaded rods up to D12;
- welding MIG (according to EN 1090-1,2), TIG. Maximum weight of construction is 5T;
- welding MIG, plasma cutting by a robot R1900/MIG;
- contact welding, sheet up to 1,5x1,5 mm;
- thermal treatment up to 300x200x200;
- powder painting 1800x1200x3000.

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